

Barrel

Typical Applications:
Bonding acrylic, polycarbonate, and other plastics to glass

Note:
Contains 2g of adhesive

Optical Properties

Index of Refraction (n_d):
1.51

Absorption Range (nm):
315 - 450

Material Properties

Glass Bonding:
Excellent

Metal Bonding:
Good

Plastic Bonding:
Excellent

Viscosity (cps):
3500 - 5500

Bonding Type:
Glass to Plastic

Energy for Full Cure (J/cm^2):
5

Environmental & Durability Factors

Durability:
Soft & Resilient

Regulatory Compliance

RoHS 2015:
[Compliant](#)

Certificate of Conformance:
[View](#)

Reach 251:
[Compliant](#)

Country of Origin:
United States

Imported By:
Edmund Optics India Private Limited
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Product Details

- Dispensing Syringes Preloaded with 2 or 10g of Adhesive
- Adhesives for Glass, Metal, and Plastic Bonding
- Require a Dispensing Unit & Dispenser Tips for Use
- [Applicator and Bulk Bottles](#) of Norland Adhesive Also Available

Preloaded Norland Optical Adhesive Syringes are pneumatic dispensing syringes preloaded with either 2g or 10g of Norland Optical Adhesive. Norland Optical Adhesives are one-part, UV curing adhesives that are used for glass, metal, and plastic bonding. A range of adhesives are available to meet specific application requirements such as MIL-A-3920 for defense applications, low outgassing for aerospace applications, or UV transmission for UV optical applications. Preloaded Norland Optical Adhesive Syringes require a [dispensing unit](#) and [dispensing tips](#) for use and are ideal for applications requiring precise control of the amount of applied adhesive. Applicators and Bulk Bottles of Norland Adhesive are also available.

Technical Information

NORLAND OPTICAL ADHESIVES (NOA) APPLICATION NOTES

Title	Description
Applying Adhesive	Covers best practices to use when applying Norland Optical Adhesives to ensure an even adhesive layer while avoiding air bubbles.
Chemical Resistance of NOA	Covers the effects of various chemicals on Norland Optical Adhesives including acids, bases, and solvents.
Preventing Lens Separations with NOA	Covers best practices to avoid adhesive failures when bonding optical elements.
Separating Lenses Bonded with NOA	Covers how to unbond optical elements bonded with Norland Optical Adhesives.